

Description

Polymeric PVC film with excellent UV resistance, available in transparent glossy.

Release paper

Kraft paper, siliconized on one side, 137 g/m²

Adhesive

Solvent polyacrylate, permanent

Area of use

For the protection of sensitive surfaces against mechanical forces in interior and exterior applications. Especially designed for the application as a stone chipping protection film on vehicle body parts such as fender, rear bumper deck or side skirt, etc. Recommended for bonding to even and slightly curved surfaces.

Technical data

Thickness* (without protective paper and adhesive)	150 micron
Dimensional stability (FINAT TM 14)	adhered to steel shrinkage 0.3 mm max.
Temperature resistance	adhered to aluminium, -40°C to +110°C, no variation
Seawater resistance (DIN 50021)	adhered to aluminium, after 100h/23°C no variation
Resistance to solvents and chemicals	at room temperature, 72h after adhesion to aluminium, short-term resistant to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
Fire behaviour (DIN 75200)	adhered to steel, self-extinguishing
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	20 N/25 mm
Tensile strength (DIN EN ISO 527)	
along	min. 22 MPa
across	min. 25 MPa
Elongation at break (DIN EN ISO 527)	
along	min. 150%
across	min. 180%
Shelf life**	2 years
Application temperature	> +10°C
Service life by specialist application under vertical outdoor exposure (normal climate of Central Europe)	5 years

* average ** in original packaging, at 20°C and 50% relative humidity

Attention:

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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